

auto electrical parts

Technical Information Sheet

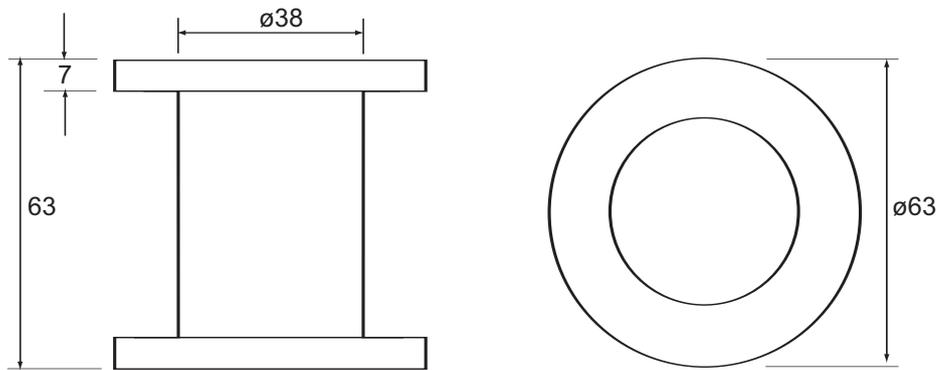
Part No. 0-470-68

Lead-free resin cored solder.

18 SWG, 96% tin 3.5% silver 0.5% copper, 0.25kg.



Technical Drawing (not to scale)



Unwound bobbin

Specification

Type	Lead free cored solder wire
Wire size	1.25mm diameter
Alloy	Sn96 Ag3.5 Cu0.5 (tin, silver, copper)
Flux	FLUTIN 1535, activated rosin flux
Liquidus temperature	217 to 221°C
Weight	0.28Kg
Dimensions	ø63 x 63mm
Conformances	Alloy ISO 9543 Manufactured to ISO 12224-1

The information contained in this document is correct to the best of our knowledge at the time of printing. However, specifications may change at any time without notice.